What Is Claimed Is:

1. An optical lens system for refracting light passing through a lens comprising:

a lens having a first focal length; and,

an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system above a 180 degree meridian of the lens to a second focal length, the second focal length different from the first focal length,

the electro-active region positioned to refract less than all of the light passing through the lens when the lens system is in use.

2. The optical lens system of claim 1 further comprising:

a controller controlling the activation of the electro-active region, the controller programmed to introduce a desired delay in the activation of the electro-active region from the time in which the controller receives a signal to activate the electro-active region.

- 3. The optical lens system of claim 2 wherein the controller includes an optical power prescription for an eye of a user.
- 4. The optical lens system of claim 2 wherein the controller receives signals containing data indicating where a user is looking.
- 5. The optical lens system of claim 1 wherein the electro-active region is adapted to alter the

62

focal length of a second portion of the lens system to a third focal length, the third focal length different from the second focal length.

- 6. The optical lens system of claim 5 wherein the electro-active region is adapted to simultaneously alter the focal length of the first portion of the lens system to a second focal length and the second portion of the lens system to a third focal length.
- 7. The optical lens system of claim 1 wherein the electro-active region includes a plurality of pixilated regions.
- 8. The optical lens system of claim 1 wherein the electro-active region includes a diffractive surface.
- 9. The optical lens system of claim 1 wherein the electro-active region is adapted to correct the refractive error of a user to substantially 20/20 distance vision.
- 10. The optical lens system of claim 1 wherein the electro-active region is between a first fixed surface of the lens and a second fixed surface of the lens.
- 11. The optical lens system of claim 1 wherein a surface of the lens has a scratch resistant coating.
- 12. The optical lens system of claim 1 wherein a surface of the lens has an anti-reflective

coating.

- 13. The optical lens system of claim 1 wherein the lens provides astigmatic power and axis correction for a user.
- 14. The optical lens system of claim 1 wherein the electro-active region is centered on the lens.
- 15. The optical lens system of claim 1 wherein the electro-active region includes a liquid crystal.
- 16. The optical lens system of claim 1 wherein the lens includes a photochromatic agent.
- 17. The optical lens system of claim 1, further comprising an eyeglass frame coupled to the lens.
- 18. The optical lens system of claim 1 wherein the lens is supported by a phoropter.
- 19. The optical lens system of claim 1 further comprising:
 a range finder coupled to a surface of the lens.
- 20. The optical lens system of claim 1 wherein the electro-active region contains a pixelated element.

64

- 21. The optical lens system of claim 1 wherein the electro-active region contains a diffractive element.
- 22. The optical lens system of claim 1 wherein the electro-active region contains a liquidcrystal element.
- 23. The optical lens system of claim 1 wherein the electro-active region contains a material whose refractive index is altered by an electrical voltage.
- 24. The optical lens system of claim 1 wherein the lens includes a presbyopic correction region and the electro-active region is adapted to correct for an astigmatism created by the presbyopic correction region.
- 25. The optical lens system of claim 24 wherein the electro-active region is adapted to subtract a portion of the astigmatism created by the presbyopic correction region.
- 26. The optical lens system of claim 24 wherein the electro-active region is adapted to offset a portion of the astigmatism created by the presbyopic correction region.
- 27. The optical lens system of claim 1 wherein the lens is a semi-finished eyeglass lens blank.

- 28. The optical lens system of claim 1 wherein the electro-active region is adapted to focus the near vision or intermediate vision or both of a user and wherein a portion of the electro-active region is located above a 180 degree meridian of the lens.
- 29. The optical lens system of claim 1,

and

wherein the lens has a fixed front surface and a fixed back surface, wherein the lens is adapted to provide astigmatism correction for a user, wherein the electro-active region provides spherical plus power for the user,

wherein the sum of the power of the lens plus the power of the electro-active region provides the needed power correction for the near-point vision of a user.

- 30. The optical lens system of claim 1 wherein the electro-active region contains a failsafe zone usable to view objects in the distance when the electro-active region malfunctions.
- 31. An optical lens system comprising:

a lens having a first focal length; and, an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length wherein the electro-active region contains a fail-safe zone usable to view objects in the distance when the electro-active region malfunctions.

- 32. The optical lens system of claim 31 wherein the lens system defaults to a focal length of greater than 21 inches when the electro-active region malfunctions.
- 33. The optical lens system of claim 31 wherein the lens system defaults to a distance focal length when the electro-active region malfunctions.
- 34. The optical lens system of claim 31 wherein the lens system defaults to a focal length equal to the focal length of the lens when the electro-active region malfunctions.
- 35. An optical lens system for refracting light passing through a lens comprising:

 a lens having a fixed focal length; and

 an electro-active region coupled to the lens,

the coupled lens and electro-active region creating more than one simultaneous focal length for the lens system when the electro-active region is activated, the electro-active region positioned at least partially above a 180 degree meridian line of the lens, the electro-active region sized to refract less than 50% of the light passing through the lens.

36. An optical lens system comprising:

a lens having a first focal length; and
an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the entire lens system to a second focal length, the second focal length different from the first focal length, the lens system having two focal lengths when the electro-active

region is activated, the electro-active region having a first outside surface and a second outside surface, the first outside surface being equidistant from the second outside surface.

37. An optical lens system comprising:

a lens having a first focal length; and an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length, the lens system having two different focal lengths when the electro-active region is activated,

the second focal length determined by the distance vision needs of a user,
wherein a fixed outer surface of the electro-active region facing away from a
wearer has a radius of curvature proportional to a radius of curvature of the lens adjacent to
the electro-active region.

38. An optical lens system comprising:

a lens having a first focal length;

an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length; and,

a tint effect electro-active region coupled to the lens.

39. An optical lens system comprising: /

a lens having a first focal length;

an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length; and,

an anti-reflective coated electro-active region coupled to the lens.

40. An optical lens system comprising:

a lens having a first focal length; and,

an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length, wherein the lens system includes an image shifting prismatic zone in the electro-active region.

41. An optical lens system comprising:

a lens having a first focal length; and,

an electro-active region coupled to the lens,

the electro-active region, when activated, altering the focal length of a first portion of the lens system to a second focal length, the second focal length different from the first focal length, wherein the electro-active region is a defined near vision electro-active region located intermittently above a 180 degree meridian of the lens.

- 42. A spectacle lens comprising:
 - a front surface;
 - a back surface;
 - a peripheral edge; and
- a vision correcting area having a refractive error correction and containing electroactive material, wherein at least a portion of the refractive error correction is based on a lens
 prescription determined by a wave front analysis of a wearer's eye and wherein the vision
 correcting area corrects non-conventional refractive error to provide at least a part of the
 wearer's vision correction and wherein the peripheral edge is capable of being modified to fit
 within an eyeglass frame.
- 43. The lens of claim 42 wherein the vision correcting area corrects for conventional refractive error.
- 44. The lens of claim 42 wherein the vision correcting area corrects for aberrations of the lens.
- 45. The lens of claim 42 wherein the lens comprises a material having a variable index of refraction.
- 46. The lens of claim 42 wherein the lens comprises a material having a modifiable index of refraction.

70

- 47. The lens of claim 42 wherein the lens is capable of correcting non-conventional refractive error caused by one of aberrations, irregular astigmatism, and ocular layer irregularities.
- 48. The lens of claim 42 wherein the lens provides a prismatic power.
- 49. The lens of claim 42 wherein a portion of the lens changes focus as an eye's line of sight passes over the vision correcting area.
- 50. The lens of claim 42 wherein the lens has a chromic characteristic.
- 51. The lens of claim 42 wherein correction of unconventional refractive error is provided by localized changes in a refractive power of the lens.
- 52. The lens of claim 42 wherein the lens corrects the wearer's vision to better than 20/20.
- 53. The lens of claim 42 wherein the lens corrects the wearer's vision to better than 20/10.
- 54. The lens of claim 42 wherein the lens has multiple focal lengths, at least one focal length provided by the electro-active material.
- 55. The lens of claim 54 further comprising a switch coupled to the lens for manual adjustment of the focal length.

- 56. The lens of claim 42 wherein the lens changes focus based on the location of the object being viewed.
- 57. The lens of claim 42 wherein the lens is coupled to a controller and a power source.
- 58. The lens of claim 57 wherein the lens is coupled to an eye-tracker.
- 59. The lens of claim 57 wherein the lens is coupled to a rangefinder.
- 60. The lens of claim 42 wherein the lens provides distance vision correction in the event of a failure of the electro-active material.
- 61. A method for producing a spectacle lens for the correction of non-conventional refractive error comprising:

determining a lens prescription for unconventional refractive error based in part on a wave front analysis of an eye.

providing a lens to correct for refractive error having a front surface, a back surface, a vision correcting area containing electro-active material, and a peripheral edge;

modifying the lens to provide correction of least a portion of the lens prescription for unconventional refractive error;

modifying the peripheral edge of the lens to fit within an eyeglass frame; and inserting the lens into the eyeglass frame.

72

- 62. The method of claim 61 wherein the lens provided is manufactured from a semi-finished lens blank.
- 63. The method of claim 61 wherein the unconventional refractive error is corrected in part by a refractive index change.
- 64. A spectacle lens comprising:
 - a front surface;
 - a back surface;
 - a peripheral edge; and
- a vision correcting area having a refractive error correction and containing electroactive material, wherein the vision correcting area uses adaptive optics to correct for nonconventional refractive error to provide a wearer better than 20/20 vision and wherein the peripheral edge is capable of being modified to fit within an eyeglass frame.
- 65. An electro-active lens comprising:
 - a plurality of electrodes; and

an insulator wherein the insulator prevents the flow of electricity from one electrode to another.

66. The electro-active lens of claim 65 wherein the insulator is substantially transparent.

- 67. An electro-active lens comprising an electro-active layer; and a conductive layer comprising a pattern of electrodes electrically connected to the electro-active layer. 68. The electro-active lens of claim 67 wherein the conductive layer is transparent. 69. The electro-active lens of claim 68 wherein the conductive layer is indium tin oxide. 70. The electro-active lens of claim 67 wherein the pattern of electrodes are arranged in a grid. 71. The electro-active lens of claim 67 wherein each electrode is electrically insulated from adjacent electrodes. 72. The electro-active lens of claim 67 wherein the conductive layer covers the entire lens. 73. The electro-active lens of claim 67 wherein the conductive layer covers only a portion of the lens.
- 74. The electro-active lens of claim 67 wherein the conductive layer is attached to a metallic layer.

- 75. The electro-active lens of claim 74 wherein the conductive layer is attached to the metallic layer by vacuum deposition.
- 76. The electro-active lens of claim 74 wherein the conductive layer is attached to the metallic layer by sputtering.
- 77. The electro-active lens of claim 67 wherein the conductive layer is attached to a transparent insulating layer.
- 78. The electro-active lens of claim 67 wherein separate electrical voltages applied to the electrodes create regions having different indices of refraction in the electro-active layer.
- 79. The electro-active lens of claim 67 wherein the electro-active layer contains a polymer gel.
- 80. The electro-active lens of claim 67 wherein the electro-active layer contains a liquid crystal.
- 81. The electro-active lens of claim 67 wherein the conductive layer is etched.
- 82. The electro-active lens of claim 67 wherein the electrodes are connected to a controller.
- 83. The electro-active lens of claim 67 wherein the pattern of electrodes is substantially

circular.

- 84. An electro-active lens comprising:
 - an electro-active material of a substantially constant thickness;
 - at least one alignment layer; and
- a plurality of conductive electrode grids or arrays comprising a plurality of elements, wherein each grid or array element is an electrode.
- 85. The electro-active lens of claim 84, wherein each electrode is isolated from other electrodes by an insulating material.
- 86. The electro-active lens of claim 85, wherein the insulating material is an oxide.
- 87. The electro-active lens of claim 86, wherein the insulating material is silicon oxide.
- 88. The electro-active lens of claim 85, wherein the insulating material is substantially transparent.
- 89. The electro-active lens of claim 84, wherein the grids or arrays are substantially circular and concentric with respect to one another.
- 90. The electro-active lens of claim 84, wherein the electro-active material contains a liquid crystal.

91. An electro-active lens comprising:

at least one layer of electro-active material having substantially constant thickness; at least one alignment layer; and

at least one grid or array of conductive electrodes in electrical contact with the at least one layer of electro-active material, wherein the optical power of the electro-active lens is varied by altering an applied voltage from a power source to individual electrodes of the grid or array.

- 92. The electro-active lens of claim 91 wherein a change in refractive index of the electro-active material is at least 0.02 units per volt.
- 93. The electro-active lens of claim 91 wherein the electro-active material contains a liquid crystal.